

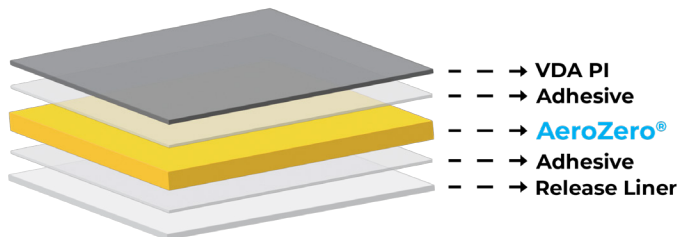


AeroZero® Thermal Tape

AZ-Vapor Deposited Aluminum Polyimide Tape

Product Description

AZ VDA-PI Tape consists of a 165 micron (6.5 mil) AeroZero® polyimide aerogel film with a 25.4 micron (1 mil) external polyimide film joined with a 25.4 micron (1 mil) adhesive. The polyimide film is coated with a highly reflective layer of 1000 Å Vapor Deposited Aluminum (VDA). The opposite side has a 25.4 micron (1 mil) adhesive layer for bonding to substrates. The adhesive is a high-performance engineering grade silicone pressure sensitive adhesive (PSA) with a release layer that is peeled off before application. Potential substrates include stainless steel, aluminum, glass, and polymer substrates such as polyimides, polyether ketones, polyurethanes, and polyesters. Typical use is thermal barrier/protection of parts in the Aerospace, Defense and Electronic industries.



Uses

- ◇ Launch vehicle protection
- ◇ Supersonic munition and aircraft
- ◇ High performance race cars and boats

Standard Dimensions

- ◇ Standard Roll: 25 mm wide x 7.6 m long (1 in x 25 ft)

Application

Prior to peeling the release liner from the adhesive, ensure the surface is clean and free of loose particles. Standard application temperature is 25 °C (77 °F) and the recommended set time for optimal adhesion is 3 days prior to testing. The minimum application temperature is 10 °C (50 °F) and minimum set time is 24 hours before performing any tests. Increasing temperature and dwell time may increase adhesion strength.

Features

- ◇ Ultra-thin thermal protection system (TPS)
- ◇ Flexible application onto complex parts
- ◇ Easy application with permanent bonding
- ◇ Flame retardant
- ◇ High reflectivity
- ◇ Lightweight

Storage

Recommended Storage Conditions:

- ◇ Temperature: below 25 °C (77 °F)
- ◇ Relative Humidity: below 50%





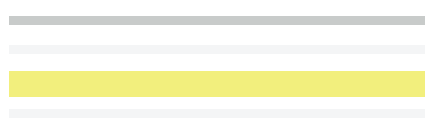
AeroZero® Thermal Tape

AZ-Vapor Deposited Aluminum Polyimide Tape

| Physical and Mechanical Properties | Method | Value |
|--|-----------------|---------------|
| Product Code | - | 5045-11S1-251 |
| Thickness, μm (mil) | In-House Method | 240 (9.5) |
| Tensile Strength, MPa (ksi) | ASTM D882-12 | 15 (2) |
| Young's Modulus, MPa (ksi) | ASTM D882-12 | 500 (73) |
| Tensile Elongation at Break, % | ASTM D882-12 | 9 |
| Density, g/cm^3 | In-House Method | 0.60 |
| | | |
| Thermal Properties | Method | Value |
| Thermal Conductivity (25°C), $\text{W}/\text{m}\cdot\text{K}$ | ASTM C518-10 | 0.046 |
| Specific Heat Capacity (25 °C), $\text{J}/\text{g}\cdot^\circ\text{C}$ | ASTM C1784-20 | 1.18 |
| IR Reflectivity (VDA PI Surface) | ASTM E408-13 | 0.94 |
| IR Emissivity (VDA PI Surface) | ASTM E408-13 | 0.06 |
| | | |
| Thermomechanical Properties | Method | Value |
| Glass Transition Temp (AZ T_g , DMA), °C (°F) | ASTM E1640-13 | 305 (580) |
| Decomposition Temp (10 wt% loss, TGA), °C (°F) | ASTM 2550-17 | 410 (770) |
| | | |
| Additional Properties | Method | Value |
| Adhesive Strength: | | |
| 180 °peel/3 day-RT dwell time AZ film on 50.8 micron (2 mil) | ASTM D3330 | >300 (1.1) |
| AI Foil (Lbf/in) | | |
| UL Flammability Rating | UL94 VTM0 | VTM-0 |
| Adhesive Type | - | Silicone |

Data within this table are typical values for the AeroZero® VDA Polyimide TPS product family.
Product Code # 5045-11S1-251

AZ-Vapor Deposited Aluminum Polyimide Tape

| | |
|---|--|
|  | VDA PI: 25.4 micron (1 mil) |
| | Silicone Adhesive (PSA): 25.4 micron (1 mil) |
| | AeroZero (AZ): 165 micron (6.5 mil) |
| | Silicone Adhesive (PSA): 25.4 micron (1 mil) |